



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5076-3
Job Sheet 166938-A



Part No: D5076-3

Job Qty: 4 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Due Date: 10/20/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Past due
due 10/17/17

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea		10/19/17	0.00	0.00	Start Up Waterjet1	SC
100	Waterjet	4 pcs		10/19/17	0.00	0.48	Waterjet1	SC
110	QC	4 pcs		10/19/17	0.00	0.00	QC2	SC DAS
120	QC	4 pcs		10/19/17	0.00	0.00	QC8	38
130	Brake NC	4 pcs		10/19/17	0.04	0.50	Brake NC 1	SC DAS
140	QC	4 pcs		10/19/17	0.00	0.00	QC5	38
150	HandFinish	4 pcs		10/20/17	0.00	0.34	HandFinish1	2018/01/02 SC
160	QC	4 pcs		10/20/17	0.00	0.00	QC7	SC
170	Packaging	4 pcs		10/20/17	0.00	0.00	Packaging3	SC AT
180	QC21-SA	4 Ea		10/20/17	0.00	0.00	QC21	DAS 21 JAN 09

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	5	125	0	0

Part Specifications

Specifications could not be found.

Plex 10/20/17 11:10 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S005174

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Bracket

PART NO: D5076-3

Revision:

Operation: Start up Operation

Quantity: 4

Change No:

Mfg Date: 11/02/17

Job No: 166938-A

DAFT AEROSPACE LTD		Work Order: 166938-A
Description: Bracket		Part Number: D5076-3
Inspection Dwg: D5076	Rev: A	Page 1 of 1

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	0.099	1		VDI-02	
3.05	+/-0.030	3.048	1		TAPE	
2.55	+/-0.030	2.545	1			
0.040	+/-0.010	0.038	1			
3.15	+/-0.030	3.147	1			
0.30	+/-0.030	0.297	1			
3.30	+/-0.030	3.30	1			
0.28	+/-0.030	0.279	1			
4.07	+/-0.030	4.068	1			
2.76	+/-0.030	2.754	1			
1.76	+/-0.030	1.757	1			
0.50	+/-0.030	0.50	1			
0.28	+/-0.030	0.279	1			
0.80	+/-0.030	0.798	1			
0.50	+/-0.030	0.505	1			
0.80	+/-0.030	0.798	1			
1.35	+/-0.030	1.347	1			
2.35	+/-0.030	2.35	1			
0.70	+/-0.030	0.699	1			
0.35	+/-0.030	0.351	1			
8.48	+/-0.030	8.49	1			
9.18	+/-0.030	9.181	1			
16.07	+/-0.030	16.068	1			

Measured by: SC	Checked by: JAS	QC Inspector:
Date: 17/11/02	Date: NOV 02 2017	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	17.01.31	New Issue	KJ	MA

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					